

LIFTING AND ANCHORING DEVICES MADE OF WIRE ROPES, SLINGS AND BELTS



- Steel wire ropes, bright or galvanized for diverse industrial use, with diameters from 1mm to 80 mm;
- Galvanized steel wire ropes with standard or spiral construction (strands), flexible or semi flexible, with diameters starting from 1mm, delivered in coils of specific length or on wooden reels;
- Wire rope slings for traction or lifting, matissed or with sleeves at ends, simple or with high resistance accessories (hooks, shackles etc.) with 1, 2, 3 or 4 legs, wire rope diameters starting from 6m (300 kg lift) to 80mm (over 75000 kg lift);
- Grade 3 resistance chains according to DIN 766 (short link);
- High resistance chains, grade 8 according to EN 818, in specific lengths, or delivered as lifting or anchoring devices; mining chains according to DIN 22252;
- Chain lifting devices with 1, 2, 3, 4 or more legs, with or without tightener;
- Commercial galvanized chains, chains for animals;
- Chain anchoring devices for transport platforms;
- Lifting webbing slings, endless or flat, made of polyester, with a lift capacity starting from 1 ton; anchoring belts for goods during transport, with lengths of 5, 6, 8, 10 or 12m;
- Rutile or base welding electrodes, diameters 2.50, 3.25, 4.00 or 5.00mm; SG2 welding wire;
- 'Martin Miller' saw blades;
- Accessories for chains and wire ropes, for commercial and industrial use (clips, thimbles, hooks, shackles, snap hooks etc.);
- (*) Assembly pieces, bright or galvanized, or stainless steel, for different industrial use; shaft and bore rings, clamps;
- (*) Profiles, plates, pipes and other metallurgical products;
- (*) Coke, carbide, PP and PES cords.

Our clients recommend us

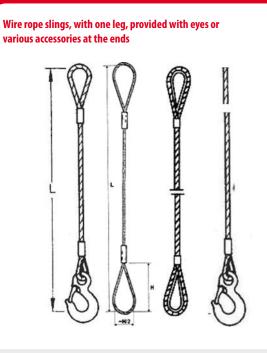
| SATISFIED CLIENTS | FIELD OF ACTIVITY | DELIVERED PRODUCTS |
|--|------------------------------------|--|
| FORAJ SONDE SA • DAFORA FORAJ SA | Gas and petrol drilling | Pipes, wire ropes, lifting and anchoring devices |
| ROMGAZ SA • TRANSGAZ SA • E.ON GAZ DISTRIBUȚIE SA | Natural gas | Coke, pipes, welding electrodes |
| DAMEN SHIPYARDS • ŞANTIERUL NAVAL CONSTANȚA • AKER SA | Shipyards and docks | High resistance chains, wire ropes for ships and anchoring |
| SCCF - COLAS SA • ACSA SA • 2 INVEST SA | Construction of bridges and rafts | High resistance wire ropes, assembly pieces |
| HIDROCONSTRUCȚIA SA • CONSTRUCȚII HIDROTEHNICE SA | Hydro technical constructions | Wire ropes, pipes, welding electrodes |
| BUILD CORP SRL • ROMBET SA • VICTOR CONSTRUCT • CONTRANSCOM BENȚA SA | Civil and industrial constructions | Materials for fixing, anchoring, traction and welding |
| COMPANIA NAȚIONALĂ A HUILEI • SOCIETATEA NAȚIONALĂ A LIGNITULUI Oltenia | Mining | High resistance chains, carbide, wire ropes |
| COMPANIA NAȚIONALĂ A URANIULUI • SOCIETATEA NAȚIONALĂ A SĂRII | Extraction industry | Big wire ropes for draglines, excavators |
| COMPLEXUL ENERGETIC ROVINARI • COMPLEXUL ENERGETIC TURCENI SA | Energy complexes | Steel wire ropes, high resistance chains |
| MECANICA MARSA • MECANICA CEAHLĂU | Car manufacturing industry | Wire ropes for traction, electrodes and welding wire |
| HOLCIM SA • LAFARGE SA • CARPATCEMENT | Concrete industry | Special construction wire ropes, electrodes and welding wire |
| RNP ROMSILVA SA • HLV • FORESTAR | Forestry | Chains, wire ropes, drive belts, assembly pieces |
| ROMANEL SA • KRONOSPAN • MOBEXPERT | Timber industry | Saw blades, drive belts, welding electrodes, assembly pieces |

SLINGS AND LIFTING DEVICES MADE OF STEEL WIRE ROPES



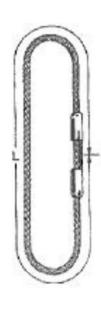
The Wire rope lifting slings are manufactured according to the EN 13414-1 standard or if specified, according to STAS 8057 / DIN 3088 standards. They are made of 6x19, 6x37 or 6x36 WS wire ropes with vegetal or metallic core, by forming eyes at the ends. The eyes can be made by pressing a duraluminium sleeve (muff), or by braiding (splicing).

Next, the characteristics of the slings and devices made of vegetal core steel wire ropes, by muffing are presented.



| Lift [kgf] | Н | Wire rope diameter | | |
|------------|-----|--------------------|--|--|
| EN 13414 | mm | [mm] | | |
| 380 | 150 | 6 | | |
| 700 | 150 | 8 | | |
| 1050 | 150 | 10 | | |
| 1550 | 200 | 12 | | |
| 2120 | 250 | 14 | | |
| 2700 | 250 | 16 | | |
| 3400 | 300 | 18 | | |
| 4350 | 300 | 20 | | |
| 5200 | 350 | 22 | | |
| 6300 | 400 | 24 | | |
| 7200 | 400 | 26 | | |
| 8400 | 450 | 28 | | |
| 11000 | 500 | 32 | | |
| 14000 | 550 | 36 | | |
| 17000 | 600 | 40 | | |

Endless wire rope slings



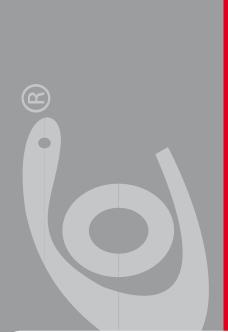
| Lift [kgf](*) | Wire rope diameter | | | | |
|------------------|-----------------------|--|--|--|--|
| EN 13414 | [mm] | | | | |
| 1100 | 8 | | | | |
| 1700 | 10 | | | | |
| 2500 | 12 | | | | |
| 3300 | 14 | | | | |
| 4350 | 16 | | | | |
| 5650 | 18 | | | | |
| 6900 | 20 | | | | |
| 8400 | 22 | | | | |
| 10000 | 25 (24) | | | | |
| 11800 | 26 | | | | |
| 13500 | 28 | | | | |
| 18000 | 32 | | | | |
| 22500 | 36 | | | | |
| 28000 | 40 | | | | |

* the lift is calculated for ring shaped lifting





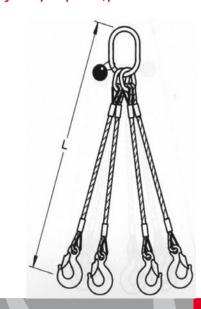
SLINGS AND LIFTING DEVICES MADE OF STEEL WIRE ROPES





| Lift | Wire rope | | |
|----------|-----------|------|--|
| EN 1 | diameter | | |
| 0° - 45° | 45° - 60° | [mm] | |
| 950 | 700 | 8 | |
| 1500 | 1050 | 10 | |
| 2120 | 1550 | 12 | |
| 3000 | 2120 | 14 | |
| 3850 | 2700 | 16 | |
| 4800 | 3400 | 18 | |
| 6000 | 4350 | 20 | |
| 7200 | 5200 | 22 | |
| 8800 | 6300 | 24 | |
| 10000 | 7200 | 26 | |
| 11800 | 8400 | 28 | |
| 15000 | 11000 | 32 | |
| 19000 | 14000 | 36 | |
| 23500 | 17000 | 40 | |

4-leg wire rope suspensions, provided with hooks



| Lift | Wire rope | |
|-----------------------------|-----------|------|
| EN 1 | diameter | |
| 0° - 45 $^{\circ}$ | 45° - 60° | [mm] |
| 1500 | 1050 | 8 |
| 2250 | 1600 | 10 |
| 3300 | 2300 | 12 |
| 4350 | 3150 | 14 |
| 5650 | 4200 | 16 |
| 7200 | 5200 | 18 |
| 9000 | 6500 | 20 |
| 11000 | 7800 | 22 |
| 13500 | 9400 | 24 |
| 15000 | 11000 | 26 |
| 18000 | 12500 | 28 |
| 23500 | 16500 | 32 |
| 29000 | 21000 | 36 |
| 36000 | 26000 | 40 |

Recommended field of use:

- With simple eyes, without thimble: lifting various materials, with well-defined shape and contour.
- With thimbles and hooks for tower cranes, slide bridges, for lifting panels and parts provided with eye fastenings.

In case if the slings or the lifting devices are used for lifting machines provided with oversized hooks, an eye-hook device may as well be used (shortening device) with a length of 700mm, with one leg, to allow the use of standard devices; here we mention that the standard devices are manufactured with grade 8 and 10 high resistance pieces.

LIFTING SLINGS WITH CHAINS

90°



Made of grade 8 high resistance chains according to DIN EN 818-2. The advantage of these slings compared to the ones made with steel wire ropes:resistance to temperatures, do not present elongation when applied to high weight lifting. The chain lifting slings can be manufactured with a chain shorter, to adjust the length of the leg, or without shorter.

Characteristics



1-leg chain slings



| | | т | | | ∼v |
|----------|-------------|---------|---------|---------|---------|
| Diameter | Lift [tons] | Lift [| tons] | Lift [| tons] |
| mm | 1 arm | 2 a | rms | 4 ai | rms |
| | | 0-45 ° | 45-60 ° | 0-45 ° | 45-60 ° |
| 6 | 1,12 t | 1,60 t | 1,12 t | 2,36 t | 1,70 t |
| 8 | 2,00 t | 2,80 t | 2,00 t | 4,25 t | 3,00 t |
| 10 | 3,15 t | 4,25 t | 3,15 t | 6,70 t | 4,75 t |
| 13 | 5,30 t | 7,50 t | 5,30 t | 11,20 t | 8,00 t |
| 16 | 8,00 t | 11,20 t | 8,00 t | 17,00 t | 11,80 t |





4-leg chain slings





The chain shorter devices are composed of one linking element fixed to the master ring, 4 to 5 chain links and an element named chain shorter which is used to adjust the length of the lifting sling.



FLAT AND ENDLESS WEBBING SLINGS; CARGO LASHING STRAPS

The polyester webbing slings that our company sells are manufactured according to the EN 1492-1 and EN 1492-2 standards, with a safety coefficient of 1:7.

The polyester fibers that are used have a small weight, high resistance to UV radiation and correspond to environmental regulations. These characteristics ensure our slings a long service life.

The color and linear marking define exactly their workloads and help choosing them according to the weight that has to be lifted.

| Endles | s slings | | Flat slings | | | | | |
|----------------------------|----------------------------|--------------------|---------------|---------|------|----------------------|---------------------|--|
| EN 1492 | 2-2:2000 | EN 1492-1:2000 | | | | | | |
| | | Safety co | oefficient 7: | 1 | | | | |
| Round slings | Endless and flat slings | Lifting method: | vertical | knotted | in U | in angle 0-45° | in angle 45°- | |
| | | Lifting factor: | x 1 | x 0.8 | x 2 | x 1.4 | x 1 | |
| Mediun diameter (mm) | width [mm] | color | tons | tons | tons | tons | tons | |
| 18 | 30 | PURPLE | 1.0 | 800 kg. | 2.0 | 1.4 | 1.0 | |
| 20 | 60 | GREEN | 2.0 | 1.6 | 4.0 | 2.8 | 2.0 | |
| 22 | 90 | YELLOW | 3.0 | 2.4 | 6.0 | 4.2 | 3.0 | |
| 25 | 120 | GREY | 4.0 | 3.2 | 8.0 | 5.6 | 4.0 | |
| 27 | 150 | RED | 5.0 | 4.0 | 10.0 | 7.0 | 5.0 | |
| 32 | 180 | BROWN | 6.0 | 4.8 | 12.0 | 8.4 | 6.0 | |
| 38 | 240 | BLUE | 8.0 | 6.4 | 16.0 | 11.2 | 8.0 | |
| 46 | 300 | ORANGE | 10.0 | 8.0 | 20.0 | 14.0 | 10.0 | |
| 58 | 350 | ORANGE | 12.0 | 9.6 | 24.0 | 16.8 | 12.0 | |



Cargo lashing straps

| Dimension | Width | Length | Lift |
|-------------|-------|------------|------|
| Dimension | [mm] | [m] | [t] |
| 0.25t x 5* | 25 | 5 | 0,2 |
| 0.25t x 5** | 25 | 5 | 1 |
| 2t x 6 | 30 | 0.5 + 5.5 | 2 |
| 4t x 8 | 50 | 0.5 + 7.5 | 4 |
| 4t x 10 | 50 | 0.5 + 9.5 | 4 |
| 4t x 12 | 50 | 0.5 + 11.5 | 4 |

Construction

(**) With hooks at both ends and ratchet

Composed of a short section (0.5m, with ratchet at one end and hook at the other) and a long section (3 - 12 m with hook at one end).

(*) Without hooks the webbing sling with ratchet at one end (length 3-12m). The fastening system can be with ratchet or tensioner buckle; the tensioner buckle is generally used to anchor smaller weight goods.



The version with hooks in used to anchor the load by mooring or pressing, and the other version is used to tie the bulk made goods.



CHAIN ANCHORING DEVICES

The components of a chain anchoring device:

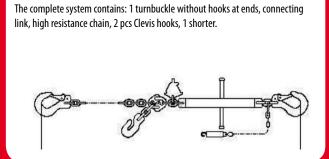
1. Main element: tightening ratchet tensioner, available in two versions:

| With hooks attached to | Chain size code | | Tensile load | Clamping length | Total I | ength | Coupling length | Chain size | Lift |
|---------------------------------------|-----------------|-------------|--------------|---------------------------------------|---------|-------|-----------------|------------|-------|
| both ends (chain shorters) Chain size | coue | [kg] | [mm] | minimum | maximum | [mm] | Chain Size | [kg] | |
| | б | a-RLSP6-CC | 4000 | 355 | 362 | 565 | 203 | б | 2000 |
| ~~ ~~~ ~~ | 8 | a-RLSP8-CC | 8500 | 355 | 362 | 565 | 203 | 8 | 4000 |
| T | 10 | a-RLSP10-CC | 14700 | 355 | 362 | 565 | 203 | 10 | 6400 |
| | 13 | a-RLSP13-CC | 20500 | 355 | 362 | 565 | 203 | 13 | 10000 |
| | | | | · · · · · · · · · · · · · · · · · · · | | | | | |

| Without hooks attached to the ends | Chain size | rada | ode [kg] | Tensile load Clamping length | Total length | | Coupling length | Chain size | Lift |
|---------------------------------------|-------------|----------------|----------|------------------------------|--------------|---------|------------------------|------------|-------|
| | Cildin Size | alli size coue | | [mm] | minimum | maximum | [mm] | Chain Size | [kg] |
| | 6 | a-RLSP6-00 | 4000 | 355 | 362 | 565 | 203 | 6 | 2000 |
| | 8 | a-RLSP8-00 | 8500 | 355 | 362 | 565 | 203 | 8 | 4000 |
| | 10 | a-RLSP10-00 | 14700 | 355 | 362 | 565 | 203 | 10 | 6400 |
| | 13 | a-RLSP13-00 | 20500 | 355 | 362 | 565 | 203 | 13 | 10000 |
| | | | | | | | | | |

- 2. High resistance chain according to EN 818 (see chains catalogue)
- Link and fixing elements Clevis hook, chain shorter, connecting links (see high resistance accessories catalogue).

Anchoring devices – complete system: construction characteristics



Version with turnbuckle without shorters attached to ends:

Fields of use:

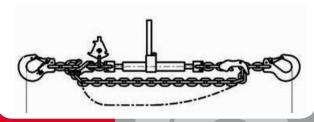
Railway and road transport of overall goods, anchoring equipments.

Advantages of chain anchoring devices:

The characteristics are not influenced by temperature variations, they are resistant to elongation and shear, they have high stability.

The chain anchoring devices can be delivered in complete system version, with chain lengths depending of customer order, the usual length of work is of 3.5 meters.

Version with turnbuckle with shorters attached to ends: The complete system contains: 1 turnbuckle with hooks attached to ends, high resistance chain, 2 pcs Clevis hooks (without connecting links and shorters).







| P | |
|---------------------------|--|
| 1 | Certificate of Registration |
| Sec. | COTRACO ROM SRL Br. Prinspalk, Nr. 1214, SK1102 Sångeorgiu de Murey, Aut. Murey, Runderia |
| No. | in reception of the organization's Environmental Management Eyelent which complex with |
| A AN | ISO 14001:2004 |
| a.c | The scope of activities coveried by this cardinate is defined better |
| Contraction of the second | Wholesale and Detribution of Industrial Products. Assembly of Holeste, Bull, Streps, Industrial Chains and Snow Chains |
| R No | Landvan baster beschlass (Happel Fars) fan de be generatienteter Die generatienteter Die generatienteter Farswag 12 and 1 |
| E the | A A A A A A A A A A A A A A A A A A A |
| R | |



SC COTRACO ROM SRL

547530 Sângeorgiu de Mureş, Principală st. 1314, Mures county phone: +40-265-318210 fax: +40-265-319750 office@cotraco.ro www.cotraco.ro

